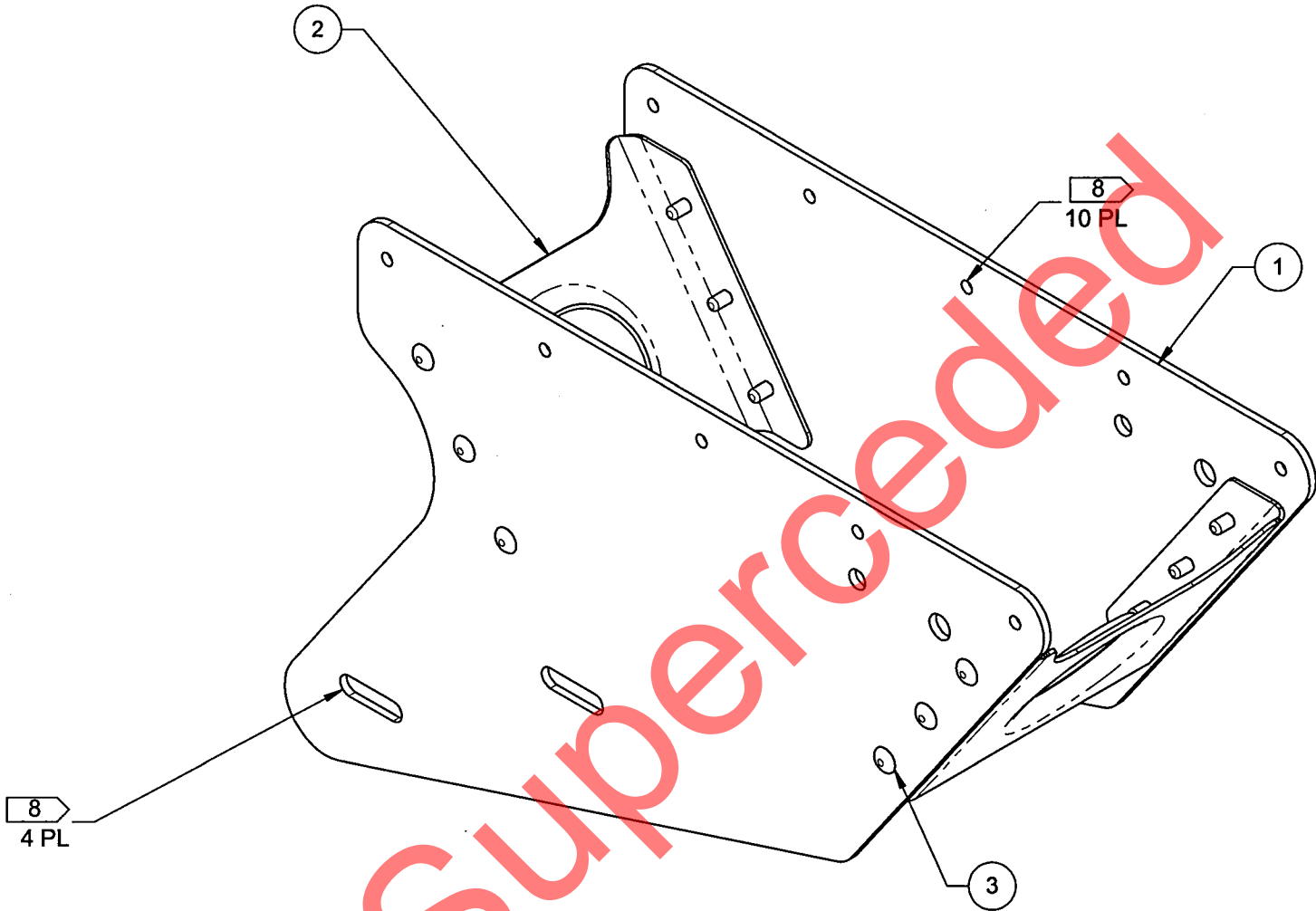


| ITEM | QTY | P/N | DESCRIPTION |
|------|------|--------------|------------------------|
| | -041 | | |
| | X | D5494-041 | FRONT STEP LEG ASSY |
| | | | |
| 1 | 2 | D5494-1 | FRONT STEP LEG |
| 2 | 2 | D5494-3 | FRONT STEP CHANNEL |
| 3 | 12 | MS20470AD4-5 | RIVET, SOLID, PAN HEAD |



D5494-041 FRONT STEP LEG ASSEMBLY

RELEASED

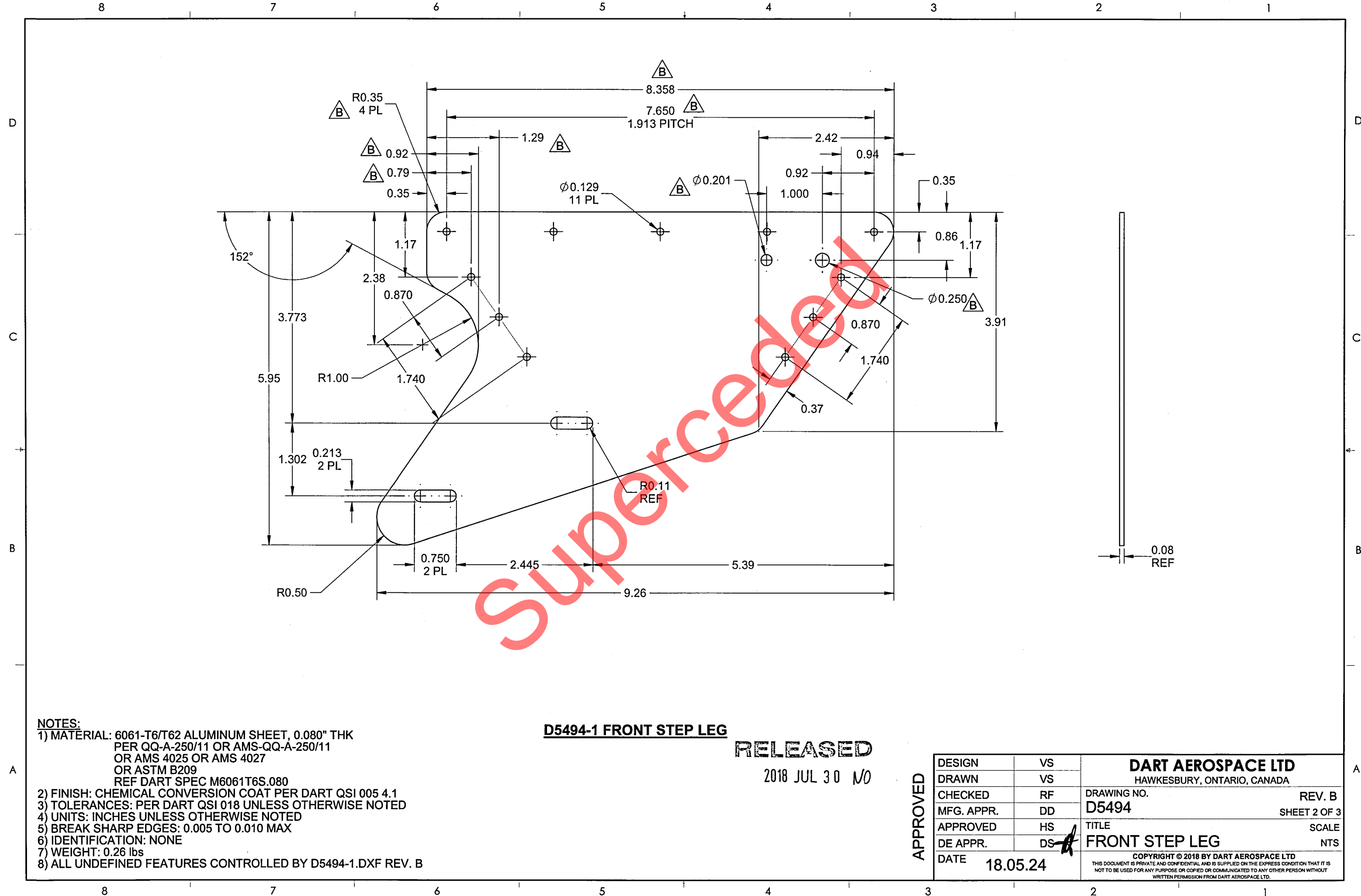
2018 JUL 30 NO
ECN18-749

NOTES:

- 1) MATERIAL: N/A
2) FINISH: PRIME PER DART QSI 005 4.2.1.3.3 AND PAINT PER DART QSI 005 4.2.2.4
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
7) WEIGHT: 0.60 lbs
8) MASK HOLES PRIOR TO PAINT

APPROVED

| | | | |
|------------|-------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| B | ADDED $\phi 0.201$ AND $\phi 0.250$ HOLE (ZN D5-2, C3-2); REVISED PART LENGTH (ZN D5-2, D6-2); REVISED NOTE 2 (ZN A8-1) | VS | 18.05.24 |
| A | NEW ISSUE | VS | 18.02.28 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | VS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VS | | |
| CHECKED | RF | DRAWING NO. | REV. B |
| MFG. APPR. | DD | D5494 | SHEET 1 OF 3 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | FRONT STEP LEG | NTS |
| DATE | 18.05.24 | COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080" THK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.080
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.26 lbs
8) ALL UNDEFINED FEATURES CONTROLLED BY D5494-1.DXF REV. B

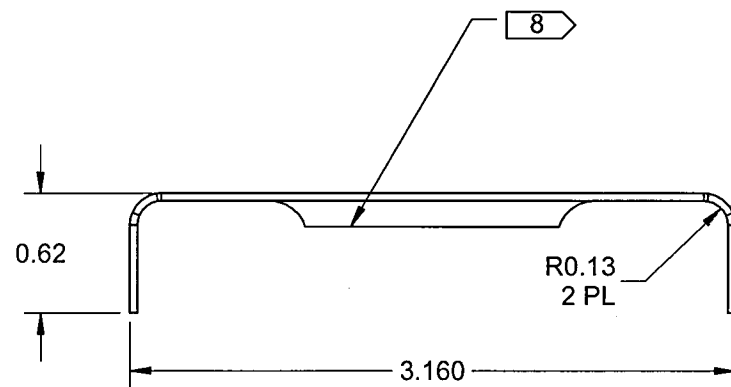
D5494-1 FRONT STEP LEG

RELEASED

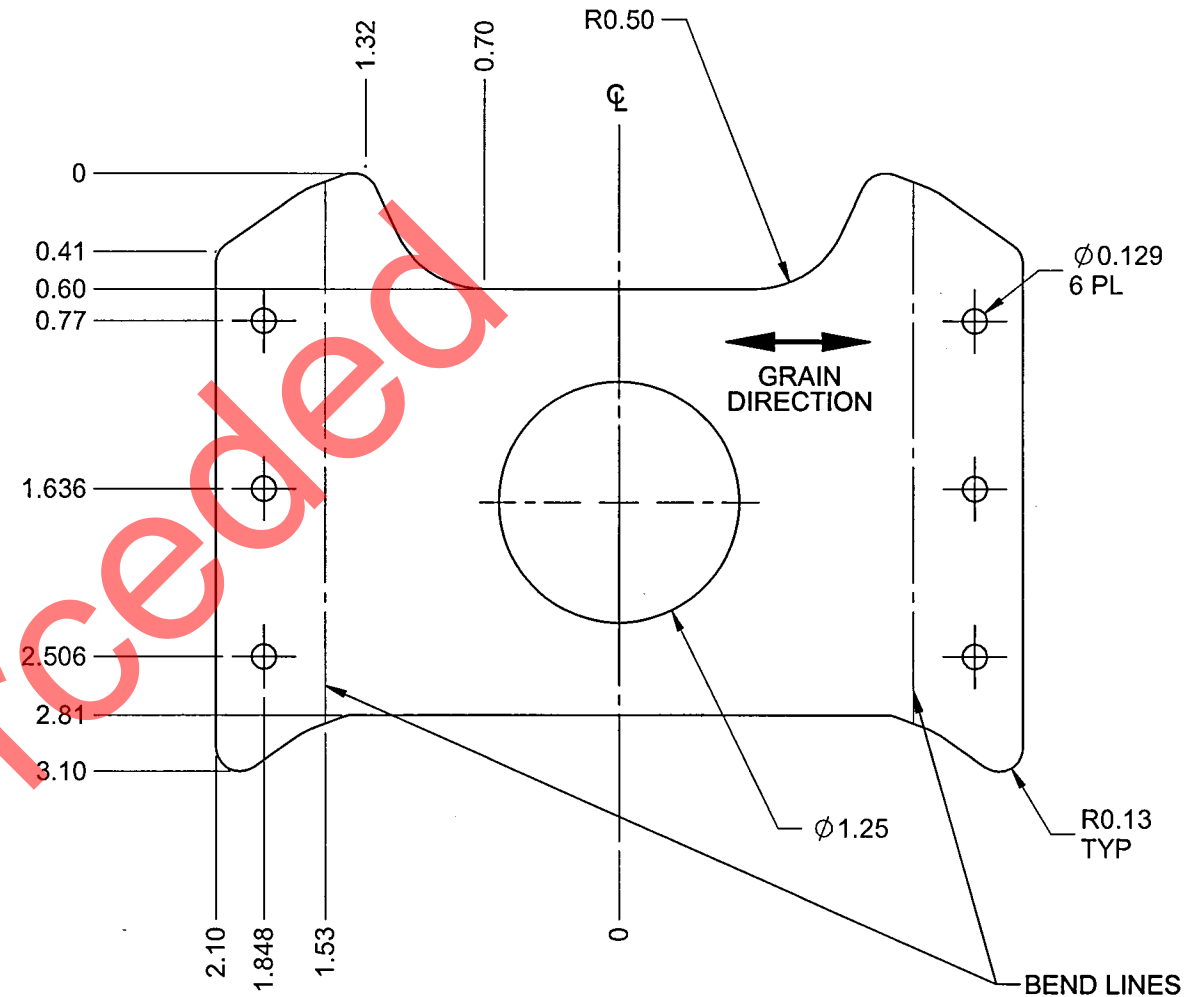
2018 JUL 30 NO

APPROVED

| | | | |
|------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN | VS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VS | | |
| CHECKED | RF | DRAWING NO. | REV. B |
| MFG. APPR. | DD | D5494 | SHEET 2 OF 3 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | FRONT STEP LEG | NTS |
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D5494-3 FRONT STEP CHANNEL
(MAKE FROM D5494-3F)



D5494-3F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040" THK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs
- 8) FLANGE AFTER BENDING TOWARDS SIDE SHOWN USING DT8174
- 9) ALL UNDEFINED FEATURES CONTROLLED BY D5494-3F.DXF REV. B

RELEASED

2018 JUL 30 *no*

APPROVED

| | | | |
|------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN | VS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VS | | |
| CHECKED | RF | DRAWING NO. | REV. B |
| MFG. APPR. | DD | D5494 | SHEET 3 OF 3 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | FRONT STEP LEG | NTS |
| DATE | 18.05.24 | <small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |